

## Tacoma Factory Cup Holders (SKU# TAC-IB-CHR)

### Installation Instructions



Before



After

**CAUTION:** Safety glasses should be worn at all times when working with vehicles and related tools and equipment.



#### Suggested Tools:

- Phillips Screwdriver
- Socket, 10 mm
- Ratchet



### Step 1

Move the passenger side seat forward.



### Step 2

Remove the right rear console bolt with a 10 mm socket and ratchet.



### Step 3

Move the drivers side seat forward and remove the left rear console bolt with a 10 mm socket and ratchet.



### Step 4

Open the console and remove (2) screws with a phillips screwdrivers.





### Step 5

Move the drivers side seat back and remove the front console phillips screw as shown.



### Step 6

Move the passenger side seat back and remove the other front console phillips screw as shown.



### Step 7

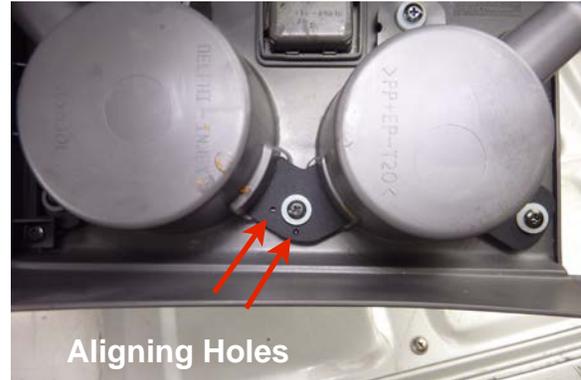
Lift out the console.



### Step 8

Turn the console over to gain access to the bottom.





### Step 9

Begin with the double cup holder. Using a phillips screwdriver, remove the factory cup holder.

Note: Keep the screw and washer. You will be using it in the next step.

### Step 10

Install the new double cup holder using the factory phillips screw and washer.

Note: Be sure the holes of the cup holder align with the pins in the console.



### Step 11

Remove the single cup holder by removing the phillips screw as shown.

### Step 12

Install a new single cup holder in its place.





### Step 13

Repeat this same procedure on all remaining cup holders.



### Step 14

Then reinstall the console in reverse order of removal.

Congratulations! You are finished. We hope you enjoy your new cup holders. Thanks for allowing us to help you!





As always, If you experience any difficulty during the installation of this product please contact Low Range Off-Road Technical Support at 801-805-6644 M-F 8am-5pm MST. Thank you for purchasing from Low Range Off-Road.



These instructions are designed as a general installation guide. Installation of many Low Range Off-Road products require specialized skills such as metal fabrication, welding and mechanical trouble shooting. If you have any questions or are unsure about how to proceed, please contact our shop at 801-805-6644 or seek help from a competent fabricator. Using fabrication tools such as welders, torches and grinders can cause serious bodily harm and death. Please operate equipment carefully and observe proper safety procedures.

Rock crawling and off-road driving are inherently dangerous activities. Some modifications will adversely affect the on-road handling characteristics of your vehicle. All products sold by Low Range Off-Road are sold for off road use only. Any other use or application is the responsibility of the purchaser and/or user. Some modifications and installation of certain aftermarket parts may under certain circumstances void your original dealer warranty. Modification of your vehicle may create dangerous conditions, which could cause roll-overs resulting in serious bodily injury or death. Buyers and users of these products hereby expressly assume all risks associated with any such modifications and use.

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