



3841 Quest Court #13
Shingle Springs, CA 95682
ph: 530 677-8111 web: www.inchwormgear.com

P/N: 300-0010

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Rev. Date: 07/10/12

3.0L '88-'95 V6 5-SPEED TRANSMISSION to '79-'95 4cyl. 21 SPLINE GEAR DRIVEN T-CASE

KIT INCLUDES:

No.	Part No.	Qty.	Ck. Box	Description
1.	240-0010	1		Adapter Plate - V6 Adapter
2.	120-0010	1		Hardware Kit - V6 Adapter
3.	100-0409	4		Bolt - 14m Hex - 10m x 1.25 x 40mm
4.	100-0401	2		Bolt - Socket - Cap - 10m x 1.25 x 40mm
5.	100-0405	2		Bolt - Socket - Flat - 10m x 1.25 x 30mm
6.	100-0802	4		Washer - Lock - 10m
7.	100-0801	4		Washer - Flat - 10m
8.	160-0009	1		Seal Extension - Auto & 5-Speed
9.	160-0004	1		Oil Seal - 32 x 53 x 7
10.	160-0403	1		Coupler - 23 Spline x 21 Spline
11.	260-0010	1		Instruction Sheet - V6 Adapter - 3.0 5-Speed x 21 Spline Gear Driven Transfer Case

Notes:

Read through these instructions before assembly. Make sure you have the needed tools, supplies, and that you are capable of building this. Tighten 8m bolts to 19 ft-lbs. Tighten 10m bolts to 29 ft-lbs. We recommend using Toyota FIPG or Permatex "the Right Stuff" for sealant.

Modification of shifters, crossmembers, mounts, drive shafts, speedo, and more may be required for applications that use this adapter. Check with Inchworm Gear or your Local Dealer if you have any questions. We strongly recommend investing in a service manual for your vehicle and it's components.

Clocking Options:

This Adapter is used primarily in pasenger-side drop applications.

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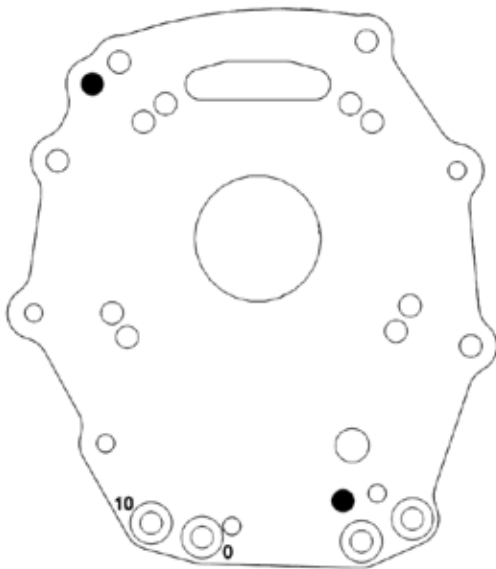
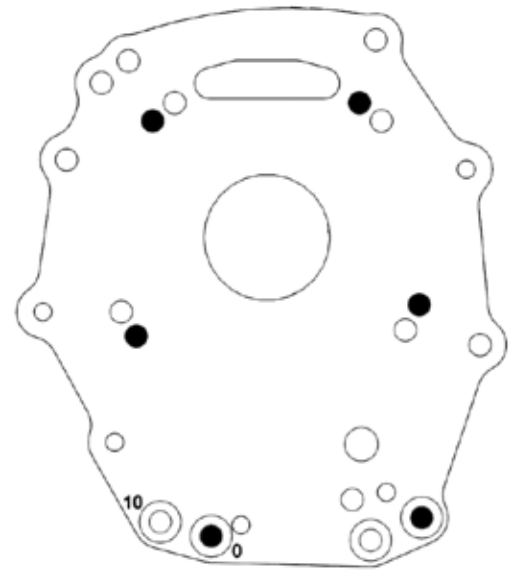
Two clocking options are available. Two between the Adapter and Transfer Case: -10 or 0 (stock) degrees.

Clocked transfer cases may require custom fabrication of crossmember and shifter for installation and use.

Instructions for Zero Degrees of Clocking:

Most applications will use 0 degrees of clocking. These instructions are made for 0 degrees of clocking.

Notice the six holes (right) for bolting the Adapter to the Transfer Case have not been drilled all the way through. Using a 1/4" drill bit bore a pilot hole the rest of the way through these six holes. Repeat with a 7/16" drill bit.



WARNING: DO NOT CONFUSE THE ALIGNMENT PIN HOLES WITH BOLT HOLES! DO NOT DRILL OUT THESE HOLES! (left)

Adapter to Transfer Case Installation:

Using Scotch Bright lightly ruff Adapter gasket surface on both sides. Chase threads and clean out the transfer case bolt holes.

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Remove bearing retainer tab from transfer case if applicable. Clean the Transfer Case and Adapter Plate gasket surface.

Coat the entire surface of the transfer case that will contact the adapter, including around the bearings, with sealant to prevent oil leaks. **Not just the perimeter.**

Align holes and set Adapter onto Transfer Case.

Install the two Socket Flat Head Bolts (PN 100-0405) into the counter sunk holes in the bottom of the Adapter with "Lock Tight" thread locker. Make sure bolt heads do not sit above the adapter surface to ensure a good seal.

Install the four Hex Head Bolts (PN 100-0409) along with the supplied Flat Washers (PN 100-0801) and Lock Washers (PN 100-0802) through the four holes you have drilled out for this purpose. Wait for sealant to set as needed.

Test Fit & Clearance:

Support the weight of the Transmission.

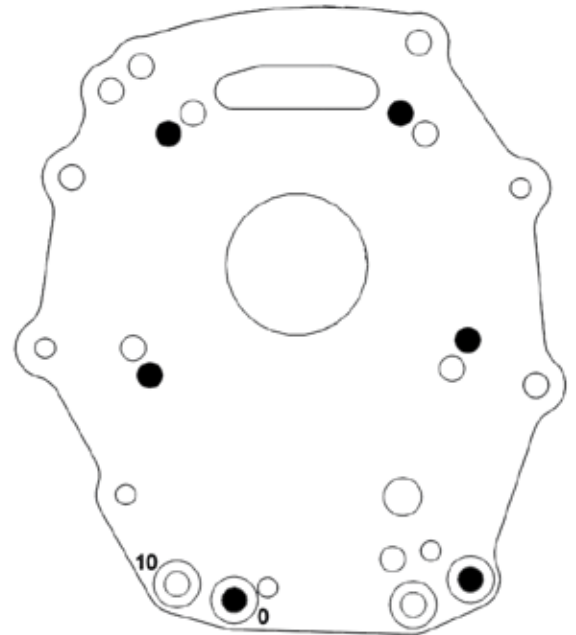
Make sure the two Alignment Pins are properly installed in the Transmission Tailhousing, they may have gotten stuck in the stock Transfer Case when it was removed.

Test fit Transfer Case w/ adapter to the Transmission securing it with at least four bolts. Mark floor where clearance is needed, if any. Remove Transfer Case.

To clearance, gently massage floor with a hammer. Repeat as necessary until satisfied with fit and clearance.

Prepare Transmission:

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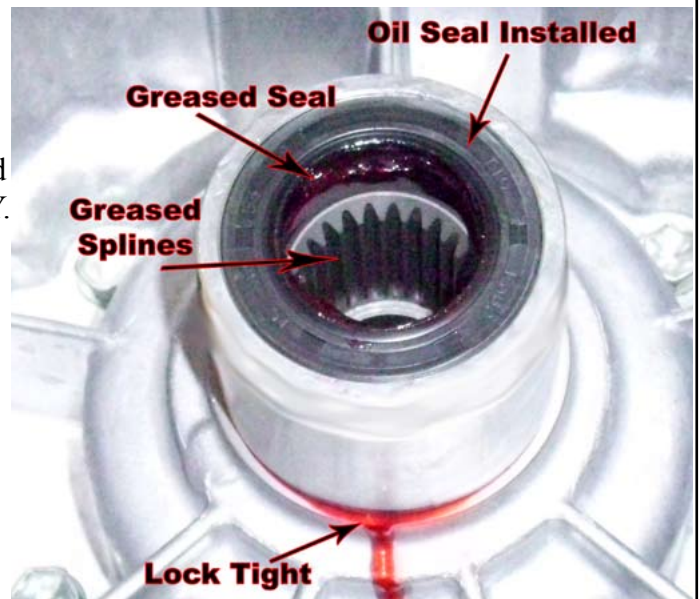
Remove oil seal in tailhousing.

Lightly grease 23 x 21 Spline Coupler (PN 160-0403) splines and install onto Transmission output shaft.

Gently tap Oil Seal (PN 160-0004) into the Seal Extension (PN 160-0009) until flush using a piece of hardwood or soft metal, DO NOT HIT THE OIL SEAL DIRECTLY.

Coat the entire rim of the Seal Extension that seats into the Tailhousing with "Lock Tight" or sealant. Gently tap the Seal Extension into the Transmission Tailhousing using a piece of hardwood or soft metal, DO NOT HIT THE OIL SEAL OR EXTENSION DIRECTLY.

Grease the lip of the Oil Seal.



Transfer Case to Transmission:

Clean gasket surface of Transmission Tailhousing. Cover the Transmission gasket surface with sealant.

Install Transfer Case onto Transmission making sure the Alignment Pins are in the Transmission Tailhousing and seated in the correct holes of the Adapter.

Install the Socket Cap Head Bolts (PN 100-0408) in the recessed top two holes. Reuse your stock hardware for the other bolts. We recommend putting sealant on the bottom two bolts so oil doesn't leak through the threads.

Shifter Fabrication (optional):

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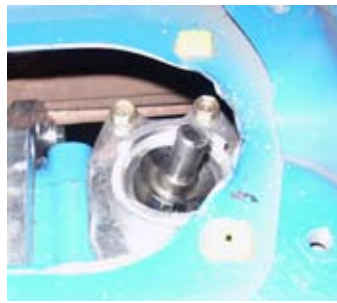
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If more clearance is needed for the shifter use the Shifter Offset Tab (PN 100-3601) to move the shift lever forward as shown (below).



Made In The USA

Inchworm Gear adapters are milled on our own CNC machines.

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